

Date: Monday, 11/21/2005 12:41:19 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : FLOW DIVIDER
Job Number : 24768	
Estimate Number : 10806	
P.O. Number : N/A	Part Number : D2377041
This Issue : 11/21/2005 S.O. No. : N/A	Drawing Number : D2377 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : N/A	Material : N/A
Written By : SEE COMMENT BELOW	Due Date : 12/15/2005
Checked & Approved By : SEE ABOVE USER & DATE	Qty: 10 Um: Each
Comment : Est Rev:B 03.02.28 Reformat; Incorporated D2377-01 & D2377-03 KJ/RF	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6T3000W049	6061-T6 Tube 3.00 x.049W
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Comment: Qty.: 0.7875 f(s)/Unit Total: 1.5750 f(s)
 Material: 6061-T6 Seamless Tubing Ø3.00" x 0.049" wall
 M6061T6T3.000W.049)
 Batch: M18211

06-03-13

FF 05.12.01

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Cut 6.000" Long as per Dwg D2377
 Identify as D2377-01

FF 05.12.01

2-Cut 3.000" Long as per Dwg D2377
 Identify as D2377-03

FF 05.12.01

3-For D2377-01 cut hole as per Dwg D2377

FF 05.12.01

4-Deburr

FF 05.12.01

5-For D2377-03 shape one end as per Dwg D2377

AA 06/01/04

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

PD 06-01-04 10

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: 27 Date: 26/5/17
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 11/21/2005 12:41:20 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOW DIVIDER

Job Number: 24768

Part Number: D2377041

Job Number:



Seq. #: Machine Or Operation: Description :

4.0 LARGE FAB 1 LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

Weld D2377-01 & D2377-03 as per Dwg D2377 Remove inside edge

A/R AL ROD Batch: M18838

MOG/15/11 (10)

5.0 QC5/9 WELD INSPECTION



Comment: WELD INSPECTION

PD 06-05-11 (10)

6.0 HAND FINISHING1 HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

q.m 06-05-15 (10)

7.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

FC 06 05 15 (10)

8.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 176

PC 6/5/16 (10)

9.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

06/05/17 (10)

Job Completion



u 06-05-17

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

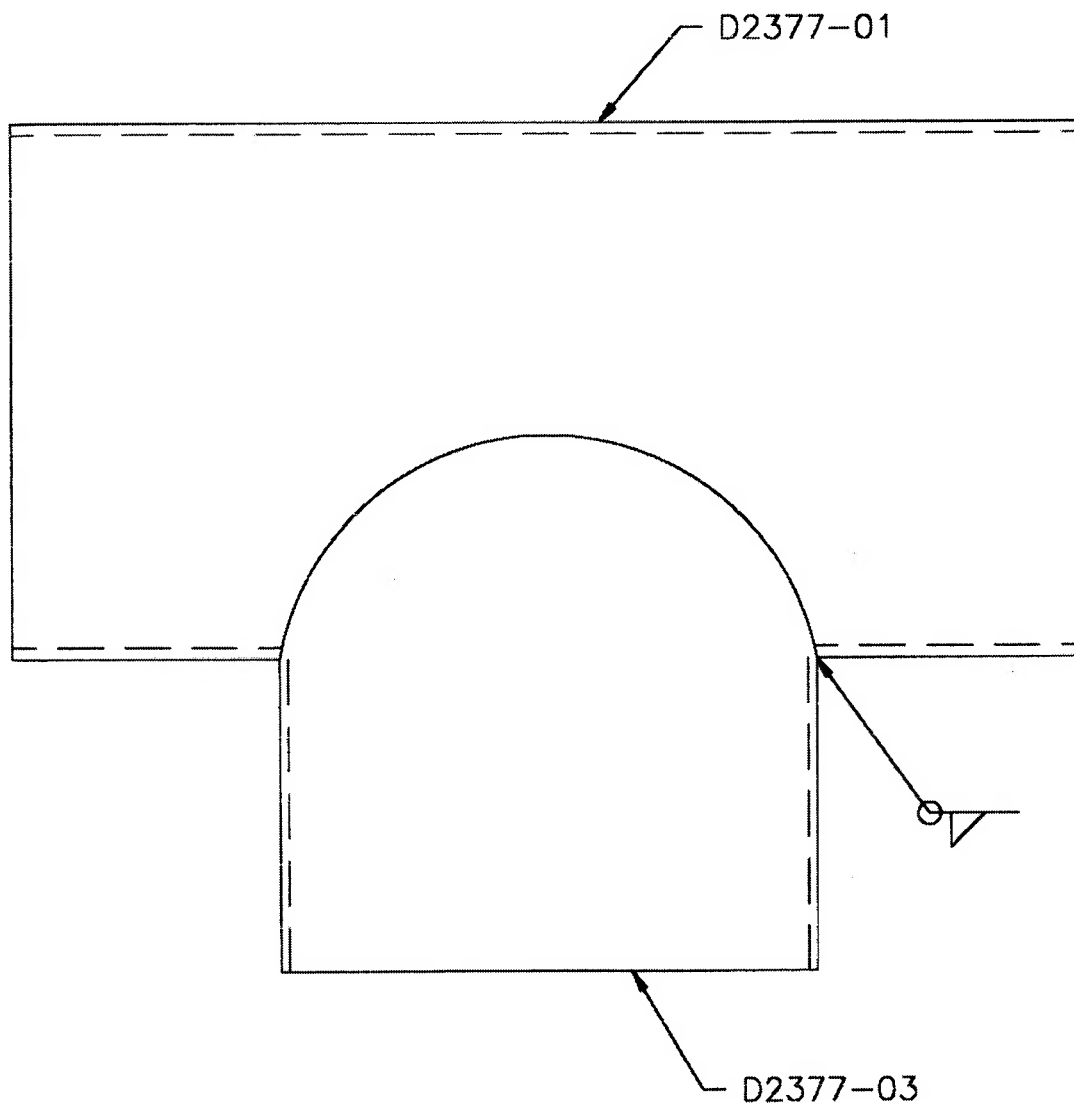
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



PREPARED B. Williams		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BWS	APPROVED BWS	D2377	REV. A SHEET 1 OF 3
DATE Apr. 18, 1995		TITLE DISTRIBUTION BOX	SCALE 1:1

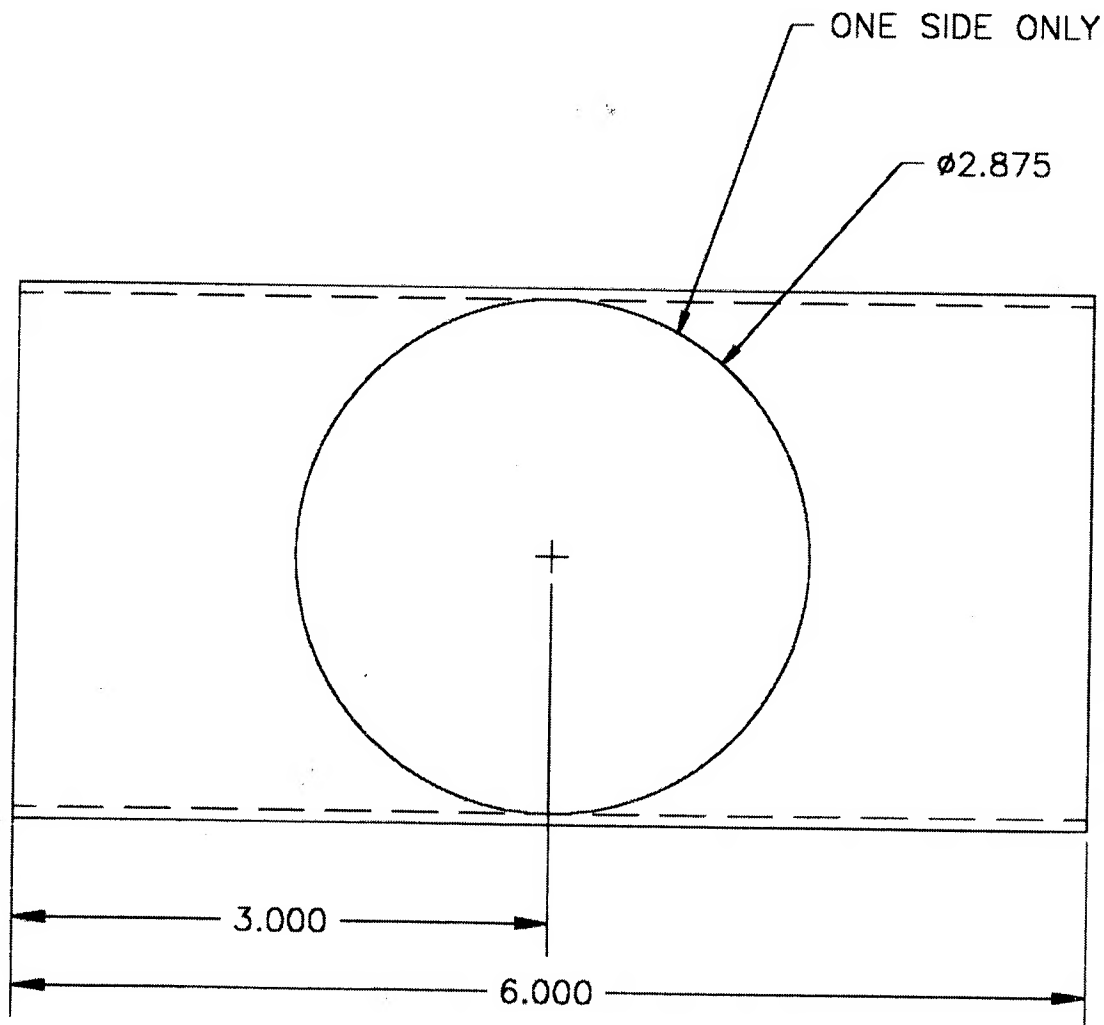
RELEASED
7609/10 BWS





PREPARED B. Williams		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	D2377	REV. A SHEET 2 OF 3
DATE Apr. 18, 1995		TITLE DISTRIBUTION BOX	SCALE 1:1

RELEASED
96-9-10 BW

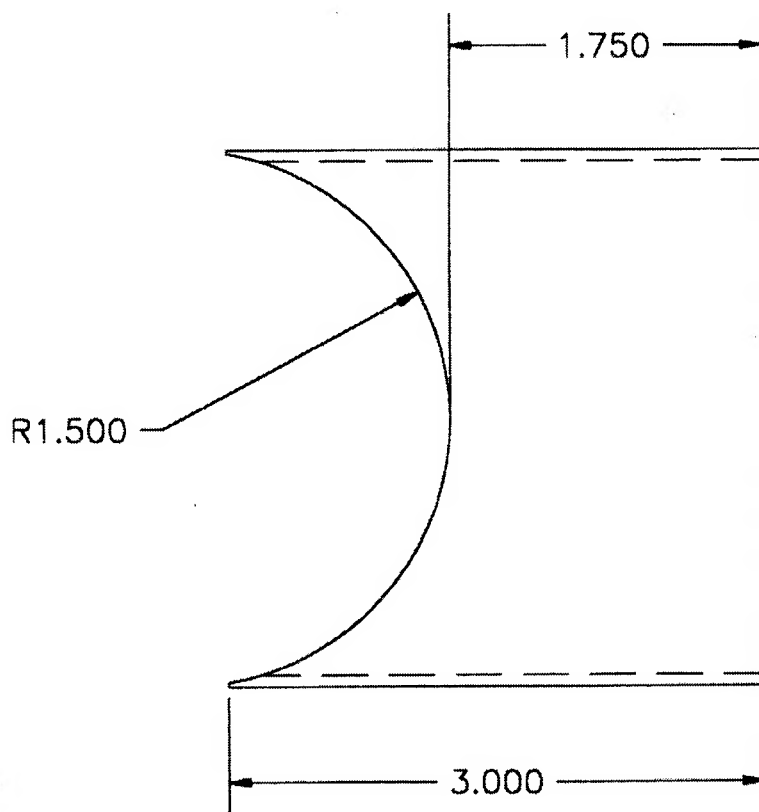


D2377-01
MATERIAL: 6061-T6 SEAMLESS TUBE
3" DIAM 0.049 WALL CUT 6" LONG



PREPARED B. Williams		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	D2377	REV. A SHEET 3 OF 3
DATE Apr. 18, 1995		TITLE DISTRIBUTION BOX	SCALE 1:1

RELEASED
9/6/97 BW



D2377-03
MATERIAL: 6061-T6 SEAMLESS TUBE
3" DIAM 0.049 WALL CUT 3" LONG

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Nov 17, 2005
03:30 pm

Work Order No	:	0024768	Department Code:	
Project Name	:	D2377-041	Burden Flags	: NNNNNNNN
Project For	:	WK550	WO Status	: Open
Work Order Type	:	Main	Invoice State	: Not Invoiced
Main WO Number	:		Invoice Date	:
House Part Number	:	D2377-041	Invoice Number	:
Description	:	Distribution Box	Invoice Amount	: 0.00
Manufactured	:	Yes		
Amount Req'd	:	2	Order Entry No	:
Amount Done	:	0	OE Value	: 0.00
Start Date	:	11-17-05		
Est Finish Date	:	12-15-05	Est Margin	: 0.000%
Act Finish Date	:		Actual Margin	: 0.000%
Drawings Req'd	:	No		
Ok for Approval	:			
Approval Rec'd	:		\$0 Posted to Finished Goods	

	Estimated	Actual	Var. %	Posted	To Post
=====					
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
=====					
Burden :	0.00	0.00	0.00		
=====					
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00